

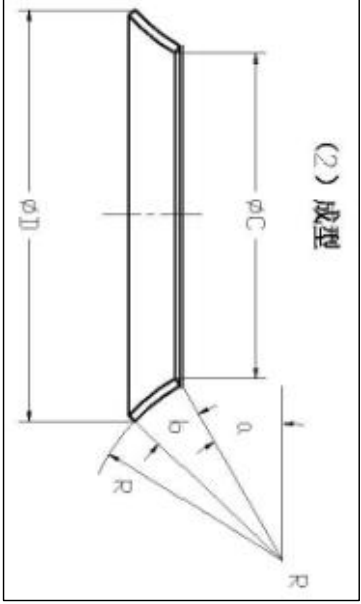
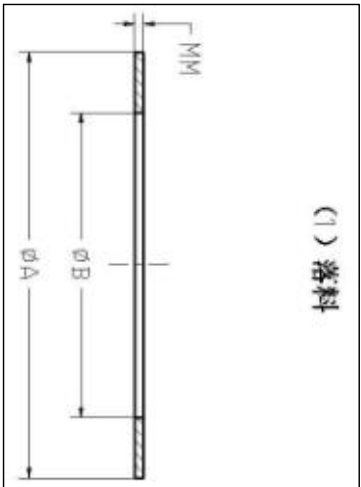
1 2 3 4 5 6

FNAME
A

REVDATE
B

REVDATE
C

USER
D



P/N	THREAD	$\phi A (\pm 0.4)$	ϕB (REF)	MM ± 0.08	$\phi C^{+0.40}_0$	ϕD	a	b	R	
R244-2BSP	G-02#	$G\frac{1}{8}-28$	16.7	$8.27_{-0.1}^0$	0.90	9.7	16.3	23°	8.27°	22
R244-4BSP	G-04#	$G\frac{1}{4}-19$	20.2	$11.11_{-0.1}^0$	0.90	12.9	19.6	23°	9.26°	22
R244-6BSP	G-06#	$G\frac{3}{8}-19$	24	$14.47_{-0.1}^0$	1.0	16.6	23.1	23°	10.10°	22
R244-8BSP	G-08#	$G\frac{1}{2}-14$	29.1	$18.20_{-0.1}^0$	1.2	20.6	27.8	23°	10.84°	23
R244-12BSP	G-12#	$G\frac{3}{4}-14$	36.4	$23.71_{-0.1}^0$	1.2	26.2	34.8	23°	14.74°	24
R244-16BSP	G-16#	G1-11	45.6	$29.88_{-0.1}^0$	1.2	33.0	44.3	23°	15.24°	25
R244-20BSP	G-20#	$G1\frac{1}{4}-11$	53.5	$38.42_{-0.1}^0$	1.2	41.7	51.7	26°	18.68°	25
R244-24BSP	G-24#	$G1\frac{1}{2}-11$	60	$44.36_{-0.1}^0$	1.2	47.6	58.0	30°	16.57°	30

设计				
审核				
工艺				
批准				
Rev.	Revision note	Date	Sign.	Check

Material & Finish	Carbon Steel & Trivalent zinc plating	标准化	
	设计	绘图	审核
批 准			

R244 BSP washer		比例	表面处理: 三价格白锌	Edition A
		None		

1 2 3 4 5 6